

COMPACT DISC AND DVD MANUFACTURING FOR OVER HALF A CENTURY!



- ❖ **Sell your downloads**, our new digital distribution helps get your music selling on all the popular legitimate download services including the iTunes music store.
- ❖ **Fast service**, from approved proof to shipped CDs in 12 business days or less.

- ❖ **Free barcode**, gives you the ability to sell to major retailers and online stores. Saves you hundreds of dollars.
- ❖ **No overs**, we ship you the CDs you've ordered. No surprise charges at the end of your order.

CALL TOLL FREE: 1.800.859.8401
www.go-QCA.com

2011 CATALOG

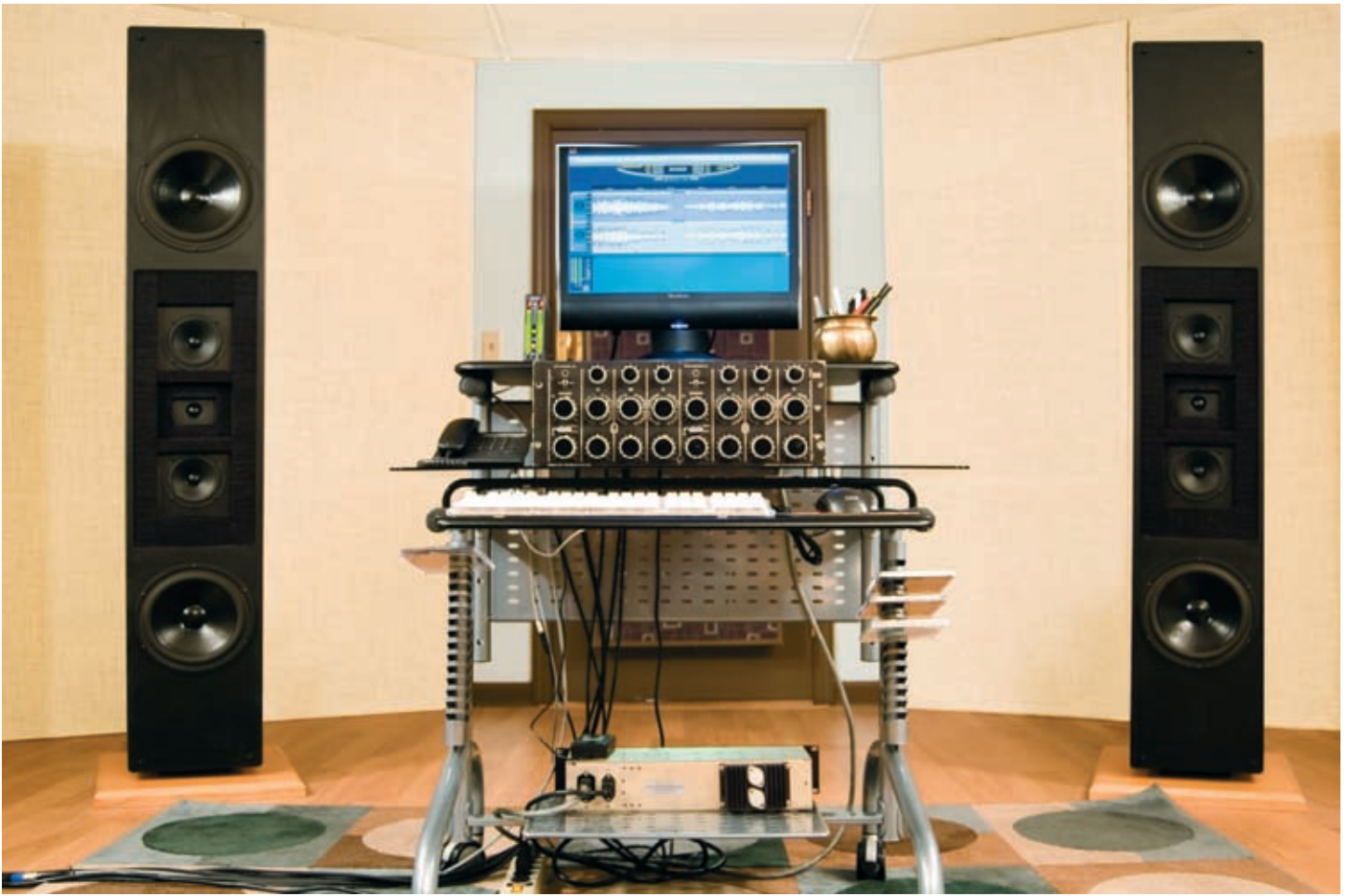




QCA Graphics

One of the main differences between QCA and our competitors is our graphics department. Some of the key benefits to you are:

- ✓ **Fast service:** Our in-house staff will have a proof on its way to you in two days whether you supply us with finished computer graphic files or a few photos and a rough lay out.
- ✓ **No delays:** Your project won't be delayed because your files aren't formatted properly. We take the files other companies send back to the customer and make them work.
- ✓ **Free UPC bar code:** Saves hundreds of dollars and allows you to sell through major outlets like Best Buy and Amazon.com.
- ✓ **Peace of mind:** An experienced graphic professional will check out every detail of your computer files, guarantee they are right, and send you a proof in two days.
- ✓ **State of the art computer to plate technology:** We can take your art from computer to print. This step will save you time and money.



You don't have to be on a major label to work in a world-class facility and get the undivided attention of a well-recognized name in mastering. QCA gives you the quality demanded by major label artists with the passion and love of music you'd expect from a company serving indie artists.

QCA Mastering is in a unique position to give you the sound you would expect from a world-class facility with the personal service and passion you deserve.

QCA delivers:

✓ **Fast, Personal Service**

While most projects are finished in 5 days or less, we understand impossible deadlines. From planning to release, the engineer working on your project (not a sales rep!) responds to calls and emails within hours, not days. We're recognized not only for mastering great sounding releases, but also for delivering first class, hands-on service to all of our clients.

✓ **Ultimate Sound**

Great sounding CDs get attention in the press and sales in the store. Whether you prefer vintage analog or high-resolution digital, we can deliver a competitive, professional master for CD, DVD or SACD in surround or stereo. We use only the finest processors, ensuring that everything we do truly improves your sound. Precision Dunlavy stereo and surround monitors let us create masters that sound great anywhere they're played.

✓ **Engineering Experience**

Working with uncompromising tools, our engineer applies the same proven techniques used on major label records to make your project stand out. While we handle many high profile projects, mastering is even more important on low budget recordings. Our staff brings the experience of hundreds of projects to every session and is devoted to leveling the playing field for independent artists.

CDs IN JEWEL BOX



500 FULL
COLOR CDs
\$738⁰⁰

COMPACT DISC WITH FULL COLOR INSERT AND TRAY CARD

If an insert is just what you need, this package is for you. This deluxe color package comes complete with a full color 5" x 5" insert printed black and white on the reverse side and a full color tray card.

If you don't have access to a graphic designer to create your computer files, just send us your photos, logos, credits and liner notes. We'll provide a professional artist layout, design, and a proof. The fees for our graphic design services are listed below each price grid.

		300	500	1000	2000	3000	5000
First Order	Each	2.214	1.476	1.112	1.057	1.022	.993
	Total	664.2	738	1112	2114	3066	4965
Reorder	Each	1.831	1.246	.997	1.00	.984	.97
	Total	549.3	623	997	2000	2952	4850

Graphic design services \$150.00

All CD packages assume you are furnishing a mastered CD. If you need mastering services use the guide below to estimate your mastering cost or call for custom mastering prices.



If you are looking for photo quality printing on your disc, upgrade to our 5 Color Offset Printing. More vibrant and dynamic than silkscreen and well worth the extra cost.

Add \$65 on orders up to 1000

Add \$0.05 each on orders of 2000 or more

All packages on pages 6 through 9 include:

- Glass-mastering
- State-of-the-art CD replication
- Three color high quality on-disc printing
- Computer to plate technology makes expensive film unnecessary, just send us your computer files.
- Full color proof sent overnight
- Vibrant off-set printing
- High quality packaging in jewel box with overwrap
- Bar code with unique UPC number (if requested)

MASTERING SERVICES

All mastering packages include professional mastering for optimal audio reproduction. Includes level sets, equalization, and compression/limiting if necessary, plus test CD sent overnight.

SINGLE MASTERING \$100⁰⁰

- Single mastering up to 10 minutes or 2 songs

EP MASTERING \$200⁰⁰

- EP mastering up to 20 minutes or 5 songs

LP MASTERING \$400⁰⁰

- LP mastering up to 50 minutes or 12 songs

XLP MASTERING \$500⁰⁰

- XLP mastering up to 74 minutes or 18 songs

Additional tracks on the same CD \$30 per track.

CDs IN JEWEL BOX

COMPACT DISC WITH FULL COLOR FOUR PAGE FOLDER

With sufficient room for credits and liner notes, this package is one of our most popular items. It's a very impressive product that will get the attention you've been looking for. Each CD comes in a jewel box with a four page folder, printed full color front and back, and black and white on the inside. The two inside panels provide room for liner notes and additional credits. The full color tray card provides room for song titles.

		300	500	1000	2000	3000	5000
First Order	Each	2.487	1.646	1.202	1.139	1.102	1.041
	Total	746	823	1202	2278	3306	5205
Reorder	Each	2.104	1.416	1.087	1.082	1.063	1.018
	Total	631	708	1087	2164	3189	5090

Graphic design services \$200.00



COMPACT DISC WITH FULL COLOR SIX PAGE FOLDER

Want to include lyrics? A six page folder may be your answer. This package includes a six panel folder: three full color outside panels and three black and white inside panels, plus a full color tray card.

		300	500	1000	2000	3000	5000
First Order	Each	2.944	1.91	1.324	1.227	1.116	1.029
	Total	883	955	1324	2454	3348	5145
Reorder	Each	2.227	1.48	1.109	1.12	1.044	.986
	Total	668	740	1109	2240	3132	4930

Graphic design services \$250.00



COMPACT DISC WITH FULL COLOR EIGHT PAGE FOLDER

Need more room for lyrics, photos, and additional credits? This eight page folder will meet your needs in addition to adding a very professional touch to your CD package. With sufficient room to accommodate lyrics for a full length CD project, additional credits, and photos, this folder unfolds to display four panels in color and the reverse side has four panels in black and white. Another option to the fold out style is an eight page stapled booklet. Add \$85.00 per thousand for stapling. A full color tray card is included with either style.

		300	500	1000	2000	3000	5000
First Order	Each	3.444	2.218	1.489	1.255	1.219	1.119
	Total	1033	1109	1489	2510	3657	5595
Reorder	Each	2.561	1.688	1.224	1.123	1.131	1.066
	Total	768	844	1224	2246	3393	5330

Graphic design services \$300.00



CDs IN JEWEL BOX



COMPACT DISC WITH DELUXE FULL-COLOR SIX PAGE FOLDER AND TRAY CARD (full color on all panels)

This deluxe package is loaded with extras. The six page folder and tray card print full color, front and back on all panels. You get eight panels of full color printing, including both sides of the tray card. A clear tray is included to complete the total look. We have made this extraordinary package affordable in the quantities you want. Fill the six pages with lyrics, credits, special thanks, or you can just load it up with candid or posed snapshots. You're the artist, whatever makes you happy is just what we want you to have.

	300	500	1000	2000	3000	5000
First Order Each	3.551	2.278	1.514	1.255	1.153	1.057
Total	1065.3	1139	1514	2510	3459	5285
Reorder Each	2.751	1.798	1.274	1.135	1.073	1.009
Total	825.3	899	1274	2270	3219	5045

Graphic design services \$275.00

COMPACT DISC WITH DELUXE FULL-COLOR EIGHT PAGE FOLDER AND TRAY CARD (full color on all panels)

You like the idea of full color on all panels of your folder, but six panels just aren't enough? Well here is the eight page version. The folder unfolds to display full color on all panels. There is plenty of room for lyrics, lots of credits, and photos. The tray card prints full color, and a black plastic tray is included with this package.

	300	500	1000	2000	3000	5000
First Order Each	3.871	2.474	1.617	1.337	1.227	1.125
Total	1161.3	1237	1617	2674	3681	5625
Reorder Each	2.987	1.944	1.352	1.204	1.139	1.072
Total	896.1	972	1352	2408	3417	5360

Graphic design services \$300.00

TWO DISC PACKAGE WITH FULL-COLOR TWO PAGE INSERT IN STANDARD JEWEL BOX

If your musical program exceeds the maximum length for one disc, consider this multi-disc package. Included with the two disc set is a two page insert that prints full color on the front, black and white on the reverse side, and a full color tray card. The inside plastic tray holds two discs and fits into a standard size jewel box. You're getting twice the musical content in the same size package.

	300	500	1000	2000	3000	5000
First Order Each	3.885	2.601	2.012	1.949	1.895	1.822
Total	1165.5	1300.5	2012	3898	5685	9110
Reorder Each	3.285	2.241	1.832	1.859	1.835	1.786
Total	985.5	1120.5	1832	3718	5505	8930

Graphic design services \$200.00



CDs IN JEWEL BOX



FOUR DISC PACKAGE WITH FULL COLOR FRONT AND BACK

This multi-disc set includes four discs and comes packaged in an oversized jewel box. The printing consists of two full color tray cards. One tray card is seen from the front of the jewel box and the second one is seen from the back. Two tray cards were used in this customized package to make it affordable and still maintain that eye-catching appeal. There is ample room inside to insert an additional printed piece such as a multi-paged booklet. Call your QCA Account Rep for a quote on the additional printing.

		300	500	1000	2000	3000	5000
First Order	Each	5.249	3.474	2.895	2.945	2.897	2.858
	Total	1574.7	1737	2895	5890	8691	14290
Reorder	Each	4.799	3.204	2.76	2.878	2.852	2.831
	Total	1439.7	1602	2760	5756	8556	14155

Graphic design services \$125.00

12, 16, 20, 32 PAGE BOOKLETS

Don't hold back! Printing space is not a concern with the packages on this page. Here are four options that allow your imagination and artistic talents to run free. Whether you need a twelve page or thirty-two page booklet, nothing is too challenging for our qualified in-house pre-press and printing departments. The booklet in each package is stapled. The front and back pages print full color and all the inside pages print black and white. The tray card prints full color.

		300	500	1000	2000	3000	5000
12 Page	Each	3.427	2.276	1.587	1.45	1.386	1.293
	Total	1028.1	1138	1587	2900	4158	6465
Reorder	Each	2.811	1.906	1.402	1.357	1.325	1.256
	Total	843.3	953	1402	2714	3975	6280
16 Page	Each	3.861	2.556	1.747	1.574	1.498	1.387
	Total	1158.3	1278	1747	3148	4494	6935
Reorder	Each	3.111	2.106	1.522	1.461	1.423	1.342
	Total	933.3	1053	1522	2922	4269	6710
20 Page	Each	4.294	2.836	1.907	1.698	1.609	1.482
	Total	1288.2	1418	1907	3396	4827	7410
Reorder	Each	3.411	2.306	1.642	1.565	1.521	1.429
	Total	1023.3	1153	1642	3130	4563	7145
32 Page	Each	5.594	3.676	2.387	2.07	1.943	1.766
	Total	1678.2	1838	2387	4140	5829	8830
Reorder	Each	4.311	2.906	2.002	1.877	1.815	1.689
	Total	1293.3	1453	2002	3754	5445	8445

Booklets available up to 64 pages, call for pricing



12 Page: Graphic design services \$400.00

16 Page: Graphic design services \$500.00

20 Page: Graphic design services \$600.00

32 Page: Graphic design services \$900.00

CDs IN BOARD PACKAGING

500
4 PANEL
WALLETS
\$870



Complete packages on pages 8 & 9 include:

- Glass-mastering
- State-of-the-art CD replication
- Three color high quality on-disc printing
- Computer to plate technology makes expensive film unnecessary, just send us your computer files
- Color proof sent overnight
- Shrinkwrap

COMPACT DISC IN FOUR-PANEL WALLET

Board packaging has become highly popular! This four-panel, single disc, tube style wallet allows plenty of room for what you have to say and prints full color all four panels. The tube style design is sealed on two sides and allows the disc to slide in from either end. It's eco-friendly because there is no plastic, it's light weight for mailing, and it looks good in your display rack. The dimensions are the same as a jewel box, so it doesn't get lost or look out of place. This wallet comes with a spine, a big plus when displaying your product or storing it on a shelf. Two pocket wallets are also available. Visit our web site or call your QCA Account Rep for pricing.

		300	500	1000	2000	3000	5000
First Order	Each	2.71	1.74	1.20	1.12	1.05	1.00
	Total	813	870	1200	2240	3150	5000
Reorder	Each	2.33	1.51	1.09	1.06	1.02	.98
	Total	699	755	1090	2120	3060	4900

Graphic design services \$150.00

COMPACT DISC IN FOUR-PANEL WALLET with FOLDER

You really like the four panel wallet look but all your pictures and credits just won't fit on four panels. What to do? The wallet pictured here is designed to include a pocket and holds an added four panel folder. The folder prints full color front and back with black and white inside panels. Still looking for more space and that added "WOW" factor? This same design will hold up to a 32 page stapled booklet. Call your QCA Account Rep for a special quote.

		300	500	1000	2000	3000	5000
First Order	Each	3.53	2.40	1.74	1.63	1.55	1.46
	Total	1058	1200	1740	3255	4655	7305
Reorder	Each	2.97	2.07	1.58	1.27	1.22	1.15
	Total	893	1035	1575	2544	3660	5742

Graphic design services \$350.00



CDs IN BOARD PACKAGING

COMPACT DISC IN SIX-PANEL WALLET

Need more room for additional credits and photos? This six panel tube style wallet gives you that freedom when designing your graphics. All six panels print full color and the disc can slide in from either end. Add a second disc, folder or booklet. Call your QCA Account Rep for a quote.

		300	500	1000	2000	3000	5000
First Order	Each	2.98	1.92	1.31	1.14	1.07	1.01
	Total	894	960	1310	2280	3210	5050
Reorder	Each	2.43	1.59	1.15	1.06	1.02	.98
	Total	729	795	1150	2120	3060	4900

Graphic design services \$250.00



COMPACT DISC IN FOUR-PANEL DIGIPAK

Digipaks have become a popular packaging option in the retail world of CDs. This four panel design is printed full color on all four panels and comes with a clear plastic tray. The Digipak is also available in a six or eight panel design, and can include a pocket for an added folder. Call your QCA Account Rep for a quote.

		300	500	1000	2000	3000	5000
First Order	Each	3.02	1.84	1.30	1.22	1.15	1.10
	Total	906	920	1300	2440	3450	5500
Reorder	Each	2.63	1.61	1.19	1.16	1.12	1.08
	Total	789	805	1190	2320	3360	5400

Graphic design services \$150.00



COMPACT DISC IN FULL COLOR MINI JACKET

This popular 5" mini jacket package is great for radio promos as well as retail sales. Each CD comes packaged in a full color mini jacket.

		300	500	1000	2000	3000	5000
First Order	Each	2.28	1.45	.99	.98	.93	.88
	Total	684	725	990	1960	2790	4400
Reorder	Each	1.98	1.27	.92	.94	.92	.88
	Total	594	635	920	1880	2760	4400

Graphic design services \$125.00

For any package on these two pages, you may add professional mastering for optimal audio reproduction, see page 4 for details.



QSONIC CDs IN JEWEL BOX



With QCA's CD duplication we can give you CDs from your master CD in one week. With the style shown on this page, each CD is packaged in a jewel box with a full color custom printed insert and black printing on the disc. That's right, you can get finished CDs with your artwork or a photo, custom printed on the insert in quantities as small as 10.

100 CDs IN JEWEL BOX WITH TWO PAGE INSERT \$2²⁵ EA.



If you are looking for photo quality printing on your disc, upgrade to our color printing. Add \$0.30 each for packages on pages 10 and 11.

COMPACT DISC WITH FULL COLOR INSERT

This CD is packaged with a full color 5" x 5" front insert printed on two sides: full color on the front and black and white on the back. This package also includes a full color tray card, black printing on the disc, and is packaged in a jewel box with overwrap.

- All packages on pages 10 and 11 include:
- High quality CD-R duplication with black on-disc print
 - Inserts and tray cards digital color printed on gloss paper
 - Packaged in jewel box with overwrap
 - Bar code with unique UPC number (if requested)

	10	50	100	200	300	500
Each	7.43	2.83	2.25	1.96	1.87	1.79
Total	74.25	141.25	225	392.50	560	895

All prices are based on customer furnished CD-R master and all artwork as a computer file.

To make the small quantities of CDs on pages 10 and 11 affordable, we require a tiff, psd, or pdf file for your graphics, and we do not send proofs. Please make sure you proof your files before you send them to us. If you need our graphic artist to create tiff files for you, the cost is \$50.00 per panel (or label).

If you would like to receive proofs of your furnished files, we can do that for an additional charge of \$25.00 (includes overnight delivery).

Options Available:

Digital transfer and Test CD from DAT tape or other source \$100.00 • Full color on-disc printing \$0.30 each
Create a computer file from customer furnished text and logo \$50.00 per panel (or label), includes a proof

QSONIC CDs IN JEWEL BOX

COMPACT DISC WITH FULL COLOR FOUR PAGE FOLDER

This CD is packaged with a 4 page folder printed full color front and back, black and white on the inside pages, and a full color tray card. This package also includes black printing on the disc and is packaged in a jewel box with overwrap.

	10	50	100	200	300	500
Each	7.92	3.12	2.52	2.22	2.12	2.04
Total	79.20	156	252	444	636	1020



COMPACT DISC WITH FULL COLOR SIX PAGE FOLDER

Included in this package is a full color 6 panel folder printed two sides, full color tray card, black printing on the disc, jewel box and overwrap. A complete retail ready package!

	10	50	100	200	300	500
Each	8.18	3.38	2.78	2.48	2.38	2.30
Total	81.80	169	278	496	714	1150



COMPACT DISC WITH FULL COLOR INSERT IN SLIM JEWEL BOX

This "slimmed down" version of our standard jewel box package has many advantages. It's lighter weight for mailing, requires less storage space, not as bulky to carry from place to place when you are already loaded down with equipment, and it looks great on display. Included in the package is a full length CD up to 80 minutes, full color 5" x 5" front insert printed two sides, black printing on the disc, slim jewel box and shrinkwrap. No tray card needed with this package.

	10	50	100	200	300	500
Each	7.12	2.52	1.94	1.65	1.56	1.48
Total	71.15	125.75	194	330.50	467	740



100 CDs IN SLIM JEWEL BOX WITH INSERT \$1⁹⁴ EA.

QSONIC CDS IN DIGIPAK

100
CDS IN
DIGIPAK
\$3¹⁴ EA.



If you are looking for photo quality printing on your disc, upgrade to our color printing. Add \$0.30 each for packages on pages 12 and 13.

All packages on pages 12 and 13 include:

- High quality CD-R duplication with black on-disc print
- Full color digital print on 12 pt. board
- Bar code with unique UPC number (if requested)
- Packaging and shrinkwrap

COMPACT DISC IN FOUR-PANEL DIGIPAK

This full length CD is up to 80 minutes in length with black printing on the disc face. Packaging includes our popular full color four-panel digipak with a clear plastic tray and shrinkwrap. This four panel design is printed full color on all four panels. Color printing on the disc is available. Call for a quote.

	50	100	150	200	300	500
Each	3.91	3.14	2.88	2.75	2.62	2.52
Total	195.50	314	432	550	786	1258

Graphic design services \$150.00

All prices are based on customer furnished CD-R master and all artwork as a computer file.

To make the small quantities of CDs on pages 12 and 13 affordable, we require a tiff, psd, or pdf file for your graphics, and we do not send proofs. Please make sure you proof your files before you send them to us. If you need our graphic artist to create tiff files for you, the cost is \$50.00 per panel (or label).

If you would like to receive proofs of your furnished files, we can do that for an additional charge of \$25.00 (includes overnight delivery).

Options Available:

Digital transfer and Test CD from DAT tape or other source \$100.00 • Full color on-disc printing \$0.30 each
Create a computer file from customer furnished text and logo \$50.00 per panel (or label), includes a proof

QSONIC CDS IN CARDBOARD SLEEVES



COMPACT DISC IN FULL COLOR MINI JACKET

This full length CD is up to 80 minutes in length with black printing on the disc face. Packaging includes a full color mini jacket with shrinkwrap. Color printing on the disc is available. Call for a quote.

	50	100	150	200	300	500
Each	2.54	2.07	1.91	1.83	1.75	1.68
Total	127	207	286	366	525	842

BULK DISCS

BULK DISCS: CD DUPLICATION, NO PACKAGING

Bulk discs are available when you need duplication only and no packaging. You have the option of black text only on the disc surface or full color printing. Both prices are shown below in our most popular quantities. Call for a quote if the quantity you need is not shown.

BLACK PRINT ON DISC

	10	50	100	200	300	500
Each	3.20	1.20	.95	.83	.78	.75
Total	32	60	95	165	235	375

FULL COLOR PRINT ON DISC

	10	50	100	200	300	500
Each	3.50	1.50	1.25	1.13	1.08	1.05
Total	35	75	125	225	325	525



PAPER SLEEVES

Add paper sleeves to the above disc-only prices for 10¢ each. Includes insertion.

DVDs

DVDs allow you to connect with your fans. They will love seeing interviews with the band members, candid moments in the recording studio, even live performances. DVDs give your fans a personal glimpse into your music.



DVD IN AMARAY CASE WITH FULL COLOR FRONT AND BACK

DVDs aren't just for movies anymore! DVD combines better-than-CD quality music (up to 96 kHz, 24 bit, as well as surround) with pictures, video or text to deliver a truly premium experience. We specialize in music-oriented DVDs that deliver great sound and interesting features (DVDs don't necessarily rely on music videos and expensive remixes). DVD puts you in the big leagues... QCA Mastering puts your project on DVD today at a price you can afford.*

		300	500	1000	2000	3000	5000
First Order	Each	3.527	2.268	1.324	1.168	1.13	1.06
	Total	1058.1	1134	1324	2336	3390	5300
Reorder	Each	3.16	2.048	1.214	1.113	1.094	1.038
	Total	948	1024	1214	2226	3282	5190

Graphic design services \$150.00

Your authored DVD master can be furnished on DVD-R or DLT tape. If you don't have a DVD master, just send us your video and photos. We'll take care of the authoring for you, and we'll send you a reference DVD for your approval. Use the guide below to estimate your authoring cost, or call for custom authoring prices.

All packages on pages 14 & 15 include:

- Glass-mastering. Just send your DDP master.
- State-of-the-art DVD 5 replication
- Three color high quality on-disc printing
- Computer to plate technology makes expensive film unnecessary, just send us your computer files
- Color proof sent overnight
- Vibrant off-set printing of full color 7" x 10" slip sheet
- Packaging
- Bar code with unique UPC number (if requested)



If you are looking for photo quality printing on your disc, upgrade to our 5 Color Offset Printing. More vibrant and dynamic than silkscreen and well worth the extra cost.
Add \$65 on orders up to 1000
Add \$0.05 each on orders of 2000 or more

***DVD AUTHORIZING SERVICES**

DVD MINI EXPRESS \$150.00

- No menus, the disc auto plays like a CD
- Up to 30 minutes of video or slide show to accompany music
- Up to 5 tracks

DVD EP \$300.00

- Simple main menu and 2 sub menus
- Up to 60 minutes of video or slide show to accompany music
- Up to 16 tracks

FULL DVD AUTHORIZING \$650.00

- Main menu and 3 sub menus
- Up to 90 minutes of video or slide show to accompany music
- Up to 30 tracks

DVDs

DVD IN AMARAY CASE WITH FULL COLOR FRONT AND BACK, PLUS A 2 PAGE INSERT

Add a two page insert if you have additional credits or thank yous. The insert prints full color on the front, black and white on the reverse side and fits conveniently inside the Amaray case opposite the DVD.

		300	500	1000	2000	3000	5000
First Order	Each	3.90	2.492	1.436	1.259	1.214	1.137
	Total	1170	1246	1436	2518	3642	5685
Reorder	Each	3.45	2.222	1.301	1.191	1.169	1.11
	Total	1035	1111	1301	2382	3507	5550

Graphic design services \$200.00



DVD IN AMARAY CASE WITH FULL COLOR FRONT AND BACK, PLUS A 4 PAGE FOLDER

The additional four page folder lets you add photos of the band, credits, and liner notes. The folder prints full color on the outside pages and black and white on the inside pages and it fits inside the Amaray case opposite the DVD.

		300	500	1000	2000	3000	5000
First Order	Each	4.367	2.772	1.576	1.366	1.31	1.195
	Total	1310.1	1386	1576	2732	3930	5975
Reorder	Each	3.75	2.402	1.391	1.273	1.248	1.158
	Total	1125	1201	1391	2546	3744	5790

Graphic design services \$250.00



DVD IN FULL COLOR MINI JACKET

Want to save money without sacrificing your design ideas? This DVD package offers a great alternative to the Amaray case. Each DVD comes packaged in a full color mini jacket.

Complete package includes:

- Glass-mastering. Just send your DVD-R.
- State-of-the-art CD replication
- Three color high quality on-disc printing
- Computer to plate technology makes expensive film unnecessary, just send us your computer files
- Color proof sent overnight
- Printing of 5" mini jacket, full color front and back

		300	500	1000	2000	3000	5000
First Order	Each	3.343	2.066	1.108	1.029	1.012	.926
	Total	1003	1033	1108	2058	3036	4630
Reorder	Each	2.977	1.846	.998	.974	.975	.904
	Total	893	923	998	1948	2925	4520

Graphic design services \$125.00



SHORT RUN DVD-Rs

DVD-R duplication, like CD-R duplication, allows faster turnaround, one week or less, and smaller orders than traditional DVD replication. You can get professional DVDs packaged in an Amaray case with full color inserts in quantities as small as 10. This gives you an affordable way to test the waters and see how well your DVD release will sell, without the risk.



DVD WITH FULL COLOR INSERT IN AMARAY CASE

This package is for the artist who wants it all without having to order a large quantity of DVDs. It comes complete with a full color insert, DVD with full color print on the disc surface, amaray case and shrinkwrap. This package is attractive to the eye and easy on the budget. No need to wait any longer, order your DVDs now.

	10	50	100	200	300	500
Each	8.11	3.51	2.93	2.64	2.55	2.47
Total	81.05	175.25	293	528.50	764	1235



DVD IN PAPER SLEEVES

A simpler alternative packaging to meet your needs. Don't have time to wait for fancy artwork? Just don't need it! This high quality paper sleeve has a plastic window to display the printing on your disc. It's affordable, quick, and all you need to get your DVD into the hands of promoters or colleagues.

	10	50	100	200	300	500
Each	4.15	2.15	1.90	1.78	1.73	1.70
Total	41.50	107.50	190	355	520	850



All packages on this page include full color, photo quality inkjet printing at no additional charge.

All prices are based on customer furnished DVD-R master and all artwork as a computer tiff, psd, or pdf file.

If you don't have a DVD master, just send us your video and photos. We'll take care of the authoring for you and send you a reference DVD for your approval. Use the guide on page 14 to estimate your authoring cost or call for custom authoring prices.

To make the small quantities of DVDs on this page affordable, we require a tiff, psd, or pdf file for your graphics and we do not send you proofs. Please make sure you proof your files before you send them to us. If you need our graphic artist to create files for you the cost is \$50.00 per panel or label. If you would like to receive proofs of your furnished files, we can do that for an additional charge of \$25.00 (includes overnight delivery).

PROMOTIONAL EXTRAS

POSTERS

Posters are great as in-store displays to advertise your latest release or to announce an upcoming show. QCA posters are printed on coated 100# paper stock to capture the quality of full color or black and white graphics. We'll take your CD cover and turn it into a poster or you can have your graphics person design a poster just for you. Whatever you choose, the price is the same. Posters print one side and the finished print size is 12" x 18".

FULL COLOR

	50	100	200	300	1000
Each	.96	.80	.725	.70	.665
Total	48	80	145	210	665

BLACK AND WHITE

	50	100	200	300	1000
Each	.18	.17	.165	.163	.161
Total	9	17	33	48.9	161

POST CARDS

An effective way to advertise is with post cards. Got a release party coming up or an important concert date? QCA will print a full color 4 1/4" x 6" post card with the same graphics as your CD cover. They're inexpensive to mail and a great way to keep your loyal fans informed.

	50	100	200	300	1000
Each	1.32	.75	.465	.367	.233
Total	66	75	93	110.10	233

STICKERS

Stickers have many uses: To highlight a particular song on your CD, to label your product for promo or retail use, or to simply get attention. QCA offers printed stickers in various shapes and colors. The prices listed below are for 1" round full color. Call us for a quote on the quantity you need.

	100	200	300	500	1000
Each	.27	.145	.103	.07	.045
Total	27	29	30.9	35	45



ONE SHEETS

No promo kit is complete without a one-sheet. This 8 1/2" x 11" flyer prints full color and contains a reproduction of your CD cover and background information about you or your group. Be sure to include information such as category and format. A Bar Code is also very valuable. These one-sheets tell distributors all they need to know to promote your newest release. They also inform DJs as to where your music should be logged for air play rotation. Anyone writing a review can get all they need to know from your one-sheet. Use the same marketing tool all the major labels use to get attention for your group.

	50	100	200	300	1000
Each	1.30	1.00	.85	.80	.73
Total	65	100	170	240	730

BULK DISCS

CD IN PAPER SLEEVE WITH WINDOW

CD singles are a great way to promote your music. This affordable package is professional looking, and the sound quality is state-of-the-art. Each CD is packaged in a paper sleeve with a clear window.

		300	500	1000	2000	3000	5000
First Order	Each	1.167	.736	.60	.571	.557	.545
	Total	350.1	368	600	1142	1671	2725
Reorder	Each	.95	.606	.535	.538	.535	.532
	Total	285	303	535	1076	1605	2660

DVD IN PAPER SLEEVE WITH WINDOW

DVDs are a great way to promote your video. This affordable package is professional looking with state-of-the-art video quality. Each DVD is packaged in a paper sleeve with a clear window.

		300	500	1000	2000	3000	5000
First Order	Each	2.31	1.424	.757	.705	.703	.661
	Total	693	712	757	1410	2109	3305
Reorder	Each	2.03	1.254	.672	.662	.675	.644
	Total	609	627	672	1324	2025	3220



All packages on this page include:

- Glass-mastering
- State-of-the-art CD or DVD replication
- Three color high quality on-disc printing

BULK DISCS

When you don't need packaging, QCA offers bulk disc manufacturing. Of course we prefer doing the complete package, because we know that working with one supplier saves you time and money. But when you just need discs we are more than happy to give you only what you need.

BULK CDs

		300	500	1000	2000	3000	5000
First Order	Each	1.043	.626	.50	.476	.463	.453
	Total	313	313	500	952	1389	2265
Reorder	Each	.827	.496	.435	.443	.442	.44
	Total	248	248	435	886	1326	2200

BULK DVDs

		300	500	1000	2000	3000	5000
First Order	Each	2.19	1.314	.657	.61	.61	.569
	Total	657	657	657	1220	1830	2845
Reorder	Each	1.907	1.144	.572	.567	.581	.552
	Total	572.1	572	572	1134	1743	2760



TERMS

MASTER TAPE REQUIREMENTS

DIGITAL MASTERS—Audio CD/CD-R, CD-ROMs and DVD-ROMs are acceptable. If you are supplying data files, we accept the following file formats: WAV (16 and 24 bit), AIFF (16 and 24 bit), and Sound Designer 2 (16 and 24 bit).

ANALOG MASTERS—Quarter track, half track or full track format at 7.5, 15 or 30 i.p.s. on 1.0 or 1.5 mil tape stored tails out on 7" through 14" reels. Alignment tones are recommended to insure best mastering results. We suggest 10 kHz, 1000 Hz, 100 Hz and noise reduction alignment tone.

MASTERING—Be sure to include along with the master any special instructions, or indicate that it is to be transferred exactly as is. Be certain to note any changes in level between selections and indicate clearly any equalization adjustments that are necessary. If no instructions are included with the tape, our mastering engineer will do whatever he thinks necessary to make the best sounding compact disc possible. Should you wish to be present during the mastering session, an appointment is required. Mastering sessions are \$100.00 an hour and are billed in quarter-hour segments.

TERMS—All prices are F.O.B. our plant. Terms are either full payment with order, or 50% with the order and balance due before shipping. **Payments made within two weeks of shipment must be cash, money order, certified check, or credit card. Any other type of payment will delay shipment until check clears. NO CODs.** For your convenience we accept Visa, MasterCard, and American Express. 1½% per month will be charged on all past due accounts. In the event the customer fails to pay within 120 days for any work completed, the company has the right to sell, dispose of, or use any such material on hand,

in any way the company chooses. In this case all negatives, masters, tapes, cassettes, trademarks, etc. become the property of QCA, Inc. Customer is liable for shipping and storage charges on undelivered freight, any unpaid balance, and all fees incurred in collection of same. There will be a \$20.00 charge on any NSF checks.

All orders are considered complete within 10% above or below quantity ordered. On orders of 1000 units or less all overs are provided to customer free of charge, and unders are deducted as a credit against your order at the invoiced item per unit price. On orders greater than 1000 units, overs or unders will be billed as a charge or credit against your order at the invoiced item per unit price.

SHIPPING—All shipments are F.O.B. Cincinnati, Ohio. No partial shipments unless order is paid in full. Freight charge: 14¢ per CD (1000-5000), 18¢ per CD (300-999), 20¢ per CD (less than 300, minimum \$7).

DROP SHIPMENTS—One shipping address is allowed per order. Any additional drop shipments will be charged at \$5.00 each.

Prices are subject to change due to fluctuation in material costs and material submitted.



WE ACCEPT:



Additional services available, including cassettes as well as 7" and 12" record pressing. Call your QCA Account Rep for prices.



FREE! BAR CODE GRAPHIC



Since a bar code is necessary for retail sales and many stores won't sell your product without one, QCA will give you one free. That's right! With each project you will receive a unique bar code number for no additional cost. Your unique number can be effectively tracked by any retailer or distributor for pricing and inventory control purposes.

If you have your own record label and will be releasing many different titles over time, QCA recommends that you contact GS1 US (formerly The Uniform Code Council) to get your own unique bar code. You can request an application at www.gs1us.org. The cost is significant, but the number you are assigned can be used to generate numerous bar codes for future titles.



TOP SPINES

Stores love them and customers think they're cool! Two good reasons why more clients are asking for top spines with title and UPC Bar Code. Don't let your new release get lost on retail shelves. With top spines you'll be right in there with the major labels. Add 9¢ per CD (1000 minimum).

QSONIC SHORT RUN CDS IN DIGIPAKS

You don't have to order 1000 CDs to get Digipaks anymore.



COMPACT DISC IN FOUR-PANEL DIGIPAK

This full length CD is up to 80 minutes in length with black printing on the disc face. Packaging includes our popular full color four-panel digipak with clear plastic tray and shrinkwrap. This four panel design is printed full color on all four panels. Color printing on the disc is available. Call for a quote.

	50	100	150	200	300	500
Each	3.91	3.14	2.88	2.75	2.62	2.52
Total	195.50	314	432	550	786	1258

Graphic design services \$150.00

GET 500 REPLICATED CDS IN 4 PANEL WALLETS FOR ONLY \$870

500
4 PANEL
WALLETS
\$870



COMPACT DISC IN FOUR-PANEL WALLET

Board packaging has become highly popular! This four-panel, single disc, tube style wallet allows plenty of room for what you have to say and prints full color all four panels. The tube style design is sealed on two sides and allows the disc to slide in from either end. It's eco-friendly because there is no plastic, it's light weight for mailing, and it looks good in your display rack. The dimensions are the same as a jewel box, so it doesn't get lost or look out of place. This wallet comes with a spine, a big plus when displaying your product or storing it on a shelf. Two pocket wallets are also available. Visit our web site or call your QCA Account Rep for pricing.

		300	500	1000	2000	3000	5000
First Order	Each	2.71	1.74	1.20	1.12	1.05	1.00
	Total	813	870	1200	2240	3150	5000
Reorder	Each	2.33	1.51	1.09	1.06	1.02	.98
	Total	699	755	1090	2120	3060	4900

Graphic design services \$150.00



CALL TOLL FREE 1-800-859-8401



QCA, INC. • 2832 SPRING GROVE AVE • CINCINNATI, OHIO 45225 • (513) 681-8400 • E-mail info@go-QCA.com • www.go-QCA.com

PRESORTED STANDARD
U.S. POSTAGE PAID
PERMIT NO. 2213
CINTI., OHIO